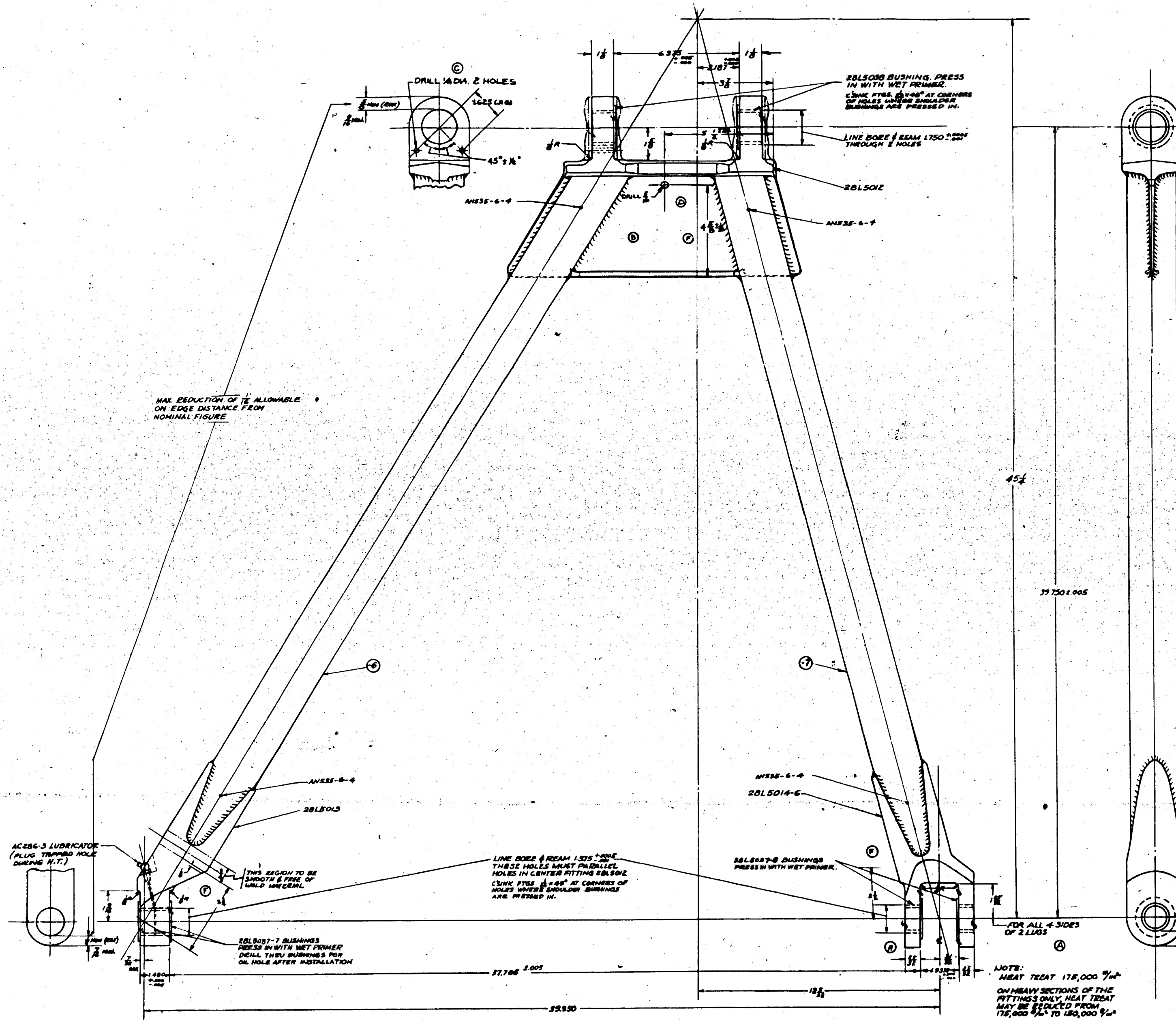


[illegible]

NOTE:
HEAT TREAT 175,000 ψ A
ON HEAVY SECTIONS OF THE
FITTINGS ONLY HEAT TREAT
MAY BE REDUCED FROM
175,000 ψ A TO 150,000 ψ A
BREAK ALL SHARP CORNERS ON FITS
PLUS ALL TAPPED HOLES BEFORE
HEAT TREAT
FINAL FINISH MACHINING AFTER H.T.
FINISH: OUTSIDE .0-2
INSIDE .001 PER 1000 INCHES FOR
MISALIGNMENT OR EQUIVALENT.
-2-3-7 TUBES MAY BE GRIND
DOWN TO 2 VEILS O.D. TO PER-
MIT OVERSIZE TUBING TO GO IN-
SIDE. GRIND TO A MINIMUM OF
APPROX. 5" BACK FROM ENDS OF
TUBES.
EXTREME CARE SHOULD BE EXERCISED
IN THE WELDING OPERATION ON FORMING
OF CARBON CONTENT IN ORDER TO
ELIMINATE CRACKS.

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

[illegible]

H 457